



TRANSFER & WASH CONDITIONS

STANDARD PRODUCTS

PRINTABLES PRODUCTS

| | | POLI-FLEX® PREMIUM | POLI-FLEX® BLOCKOUT SOFT | POLI-FLEX® NYLON | POLI-FLEX® STRETCH | POLI-FLEX® SPORT | POLI-FLEX® TURBO | TUBITHERM | TUBITHERM NEON COLOURS | POLI-FLEX® 5001 BLOCKOUT WHITE | POLI-FLEX® IMAGE REFLEX SILVER 4781 / REFLEX ECO 4782 | POLI-FLEX® 4214 / 4215 DIMENSION | POLI-FLEX® IMAGE BRILLANT 421 / 431 | POLI-FLEX® IMAGE LUMINOUS | POLI-FLEX® GLITTER | POLI-FLEX® PEARL GLITTER | POLI-FLEX® IMAGE PAINT / GLOSSY | POLI-FLEX® IMAGE / STARFLEX | POLI-FLEX® IMAGE 4222 - 4275 | TURBO PRINT 4036 MATT | ULTIMATE PRINT SOFT 4030/4032 MATT/4031 GLOSS | ULTIMATE PRINT MATT 4025 | ULTIMATE PRINT SUPERSOFT 4033 MATT | TURBO PRINT TRANSPARENT SOFT 4034 MATT | POLI-FLEX® 4010-S BLOCKOUT | POLI-FLEX® 4015 / 4016 | POLI-FLEX® 4600 / 4605 | POLI-FLEX® 4655 | POLI-FLEX® 4625 | POLI-FLEX® 4665 METALLIC | SUBLI-FLOCK 4675 | SOLVENT-FLOCK 5901 / TUBITHERM PES | SOLVENT-FLOCK 5905 | | | | |
|---------------------|--------------------------|--------------------|--------------------------|--------------------------------------|--------------------|------------------|--|---------------|------------------------|--------------------------------|---|----------------------------------|--------------------------------------|---------------------------|--------------------|--------------------------|---------------------------------|-----------------------------|------------------------------|-----------------------|---|--------------------------|------------------------------------|--|----------------------------|------------------------|------------------------|--------------------------------------|-----------------|--------------------------|------------------|------------------------------------|--------------------|------------|-----|-----|-----|
| TRANSFER CONDITIONS | Temperature (°C) | 160 | 130 | 150 | 160 | 130 | Standard 160 Nylon* 150 150 130 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | Standard 160 Nylon* 150 150 130 | 160 | 160 | 160 | 160 | 150 | 130 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 |
| | Pressure (bar) | 2,5 3,0 | 2,5 3,0 | 2,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,0 | 2,0 | 2,0 | 2,0 | 2,5 3,0 | 2 | 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | 2,5 3,0 | | | |
| | Time (sec.) | 15 | 5 | Pre-pressing 4 Second pressing 10 | 15 | 10 | 3 4 5 | 5 5 10* | 15 | 15 | 15 | 15 | Pre-pressing 4 Second pressing 10 | 25 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 3 4 5 | 5 5 10* | 15 | 15 | 15 | 15 | Pre-pressing 4 Second pressing 10 | 5 | 15 | 15 | 15 | 15 | 15 | 15 | 15 | |
| | Peel (Warm= W / Cold= C) | W | W | W | W | W | W & C | W & C | W | C | W | W | W | C | C | C | C | W | W | W | C | W | W | W | W | C | W | W | W | W | C | C | W | W | W | W | |
| WASH CONDITIONS | Wash resistance (°C) | 80 | 60 | 40 | 80 | 40 | 60 | 40 | 60 | 40 | 40 | 60 | 40 | 60 | 40 | 60 | 60 | 60 | 60 | 40 | 60 | 60 | 80 | 60 | 40 | 40 | 40 | 60 | 40 | 60 | 60 | 60 | 40 | 90 | 60 | 40 | |
| | Tumble dry | ● | | | ● | ● | ●** | | ● | ● | | ● | | ● | ● | ● | ● | ● | ● | ● | ● | ● | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| | Dry cleaning | ● | ● | | ● | ● | ● | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

*POLI-FLEX® TURBO & TURBO PRINT
 • Pre-pressing 5 sec.
 • Pressing on Nylon 5 sec.
 • After Removing PET Liner 10 sec.

** POLI-FLEX® TURBO TURBO PRINT
 commercial tumble dryer up to 100°C